



	PART NUMBER	$\phi T \begin{smallmatrix} +0.1 \\ +0 \end{smallmatrix}$	$\phi U \begin{smallmatrix} -0 \\ -0.05 \end{smallmatrix}$	$V \begin{smallmatrix} +0 \\ -0.1 \end{smallmatrix}$	BOLT SIZE
1	Saipar 5.2	5.2	9.0	20	M5
2	Saipar 6.2	6.2	10.0	20	M6
3	Saipar 8.2	8.2	12.0	20	M8

Rev.	Item	Date	Who	Material	Qty	Surface Treatment	Scale
1	Inner chamfer addition	3/14/12	JG	Si 3 N4	---	---	--
				Machine #	Part Name		
				Projection Welding	(Saipar) Bolt Sleeve		
Approved by		Drawing made by		Drawing Name			
			JG	3rd angle projection	ED-301-A MOD		